

Hot Work Permit

Welding, cutting, brazing, grinding, torch work and any other work that makes sparks or open flame.

Permit number

1 THE WORK

Site / building / area (exact location of the work)	Equipment or asset	Work order number	
Work to be done and method (welding, cutting, brazing, grinding, torch). What this permit does not cover.			
Date	Valid from (time)	Valid until (time, same shift)	Other permits for this job (confined space, lockout)

2 PRECAUTIONS CONFIRMED BEFORE ISSUE

Precaution	Yes	N/A	Reading or note
Combustibles moved at least 35 ft (10.7 m) from the work, or covered with fire-resistant shields			
Floor swept clean for 35 ft; combustible floors wetted or covered			
Openings, cracks and gaps in walls, floors and ducts within 35 ft covered			
Other side of the wall, ceiling or roof checked; combustibles there moved or watched			
Atmosphere tested for flammable gas or vapor (record % LEL and time)			
Containers, tanks and pipes cleaned, vented or purged before heat is applied			
Sprinklers and fire alarms in service (state any impairment and who approved it)			
Fire extinguisher or hose at the work, of the right type, checked			
Fire watch assigned, trained on the extinguisher and knows how to raise the alarm			
Equipment to be worked on isolated (lockout/tagout) where needed			

3 PEOPLE

Role	Name	Company	Signature
Person doing the hot work			
Person doing the hot work			
Fire watch			

4 ISSUE AND ACCEPTANCE

Issued by (authorized person who inspected the area). Name, signature, date and time	Accepted by (person in charge of the work). I have read this permit and will keep to it. Name, signature, date and time
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5 FIRE WATCH AND CLOSE-OUT

Hot work finished at (time)	Fire watch ended at (time), at least 30 minutes later	Fire watch signature
Final check: area inspected, no smoldering material, isolations removed, area handed back. Notes		Closed by: Name, signature, date and time
Suspended? Time and reason (alarm, weather, changed conditions). Work stops until the issuer resumes or reissues the permit.		

Post this permit at the work location until it is closed. Keep closed permits on file. If conditions change, stop work and have the permit reissued.